



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4872-1
Job Sheet 196174



Part No: D4872-1

Job Qty: 8 pcs

Part Name: Light Fixture



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Due Date: 7/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev. A New Issue 13/10/01 DL VERF:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs	7/11/19	7/11/19	0.00	0.00	Purchasing - 1	AC	AUG 26 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	8 pcs	7/11/19	7/11/19	0.00	0.00	Packaging 2 - 1 - B4B		AC AUG 26 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S208892



Part: D4872-1
Job No: 196174
Serial No/Batch: S208892

Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 08/28/19

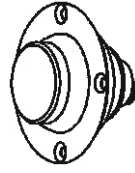
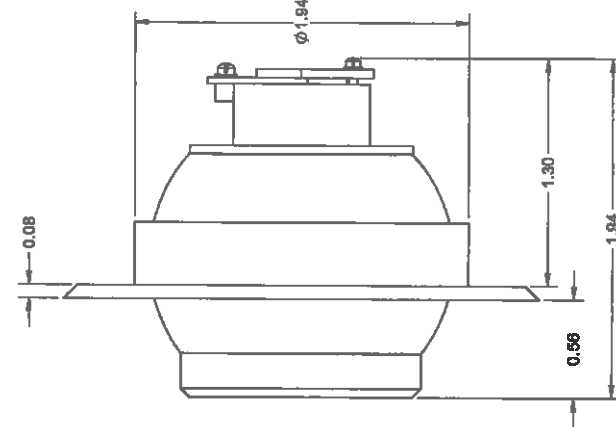
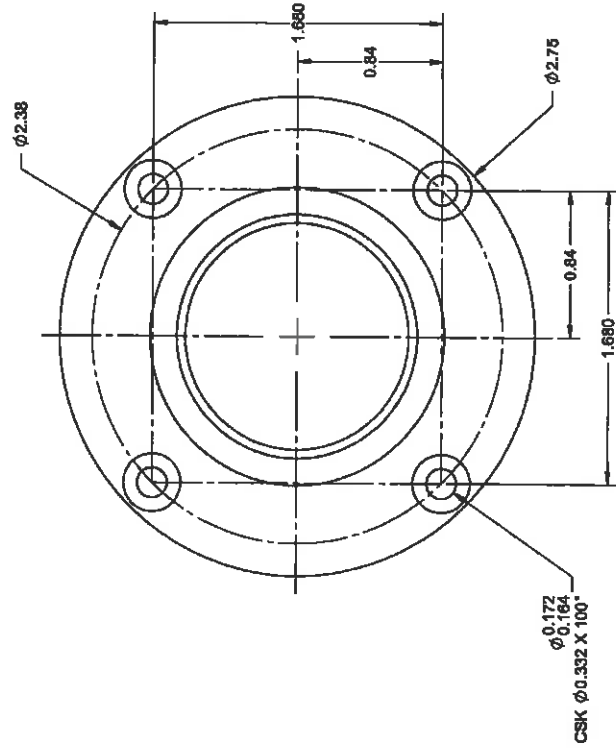
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	8 pcs	7/11/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	DAS 81 9-89 AUG 26 2019
				QC 6 - 61	
				QC 6 - 40	
130 Packaging 3-1 - Stock - B4B	8 pcs	7/11/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC MF005
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
140 QC 21 - SA	8 pcs	7/11/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	AUG 27 2019
				QC 21 - SA - 53	

Part Op 100 - Issue P/O: _____ Order from B/E Aerospace Part Number 2195-51 CERTIFICATION OF COMFORMETY IS
Descriptions: REQUIRED
110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached. Each rheostat must have the wiring severed and sealed as per instructions prior to being entered into stock
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
2195-51	Light Fixture,Black Anodized	8 pcs (1 ea)	100-Purchasing	5208888
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	2195-51	8	0	0
Part Specifications				
Specifications could not be found.				

Plex 6/7/19 12:41 PM Dart.lajeunesse.marie

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 196-174 MWS
190607

RELEASED
R 2013-09-16

DART PART NUMBER	DESCRIPTION	VOLTAGE	CURRENT	VENDOR	VENDOR PART NUMBER	FINISH	WEIGHT (lbs)
D4872-1	LIGHT FIXTURE	24 VDC NOMINAL	300 mA/PS MAX	B/E AEROSPACE	2195-51	BLACK ANODIZE	0.19

D4872-1 LIGHT FIXTURE

- NOTES:
1) MATERIAL: PER TABLE
2) FINISH: NA
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: PER TABLE
8) REPLACES GENEVA P/N G10014 AND G12988

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	08	13.06.13
DESIGN	08		
DRAWN	08		
CHECKED	08		
MFG. APPR.	08		
APPROVED	08		
DE APPR.	08		
DATE	13.06.13		

DART AEROSPACE USA, INC.	REV. A
KENT, WA	SHEET 1 OF 1
DRAWING NO. D4872	SCALE
TITLE LIGHT FIXTURE	NTS

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ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE USA, INC.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread				Completed By	
		Lead hand / Supervisor					
		QC / QA Coordinator					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB043844



Supplier: BEA003-VU
Collins Aerospace
355 Knickerbocker Ave.
Bohemia, NY 11716 USA
Phone: 631-563-2180
Fax: 631-563-8781

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043844
PO Date: 6/25/19
Due Date: 8/29/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
JUN 27 2019

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	196174	2195-51	2195-51		Light Fixture, Black Anodized : AS PER DWG D4872 REV. A	Firmed		8/29/19	8 pcs	0 pcs	8 pcs	\$410.05/pcs	\$3,280.40
SH AUG 26 2019 AC													

ST AUG 26 2019 AC

Line Item Note COLOR ANODIZE PER DWG IS BLACK

Grand Total: \$3,280.40

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

- Procurement Quality Clauses
- A005 RIGHT OF ENTRY
 - A016 PERSONNEL QUALIFICATION
 - A018 ELECTRICAL EQUIPMENT
 - A026 CERTIFICATION OF MATERIAL CONFORMANCE
 - A040 NOTIFICATION OF QUALITY ESCAPE
 - A041 QUALITY MANAGEMENT SYSTEM
 - A042 DART NOTIFICATION BY SUPPLIER
 - A043 RETENTION OF QUALITY DOCUMENTS
 - A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 - A049 SUPPLIER AWARENESS

Plex 6/25/19 2:20 PM dart.lavoie.chantal

SHIPPER



B/E Aerospace, Inc. Business Jet Group
Aerospace Lighting Corp.
355 Knickerbocker Avenue
Bohemia, NY 11716
(631) 563-6400

Shipper	Page
51768	1 of 2
Customer No	10226

Waybill #:

Bill To:
Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CA

Ship To:
Dart Aerospace Ltd
1270 Aberdeen Street

Hawkesbury, ON K6A 1K7
Hawkesbury
CA

Order No	Customer PO Number	Shipped Date	Terms
39645	POHB043844 ✓	08/22/2019	NET 30

Ship Via	FOB	Shipping Account No	PPD/COL
BE Pays Ground	BOHEMIA, NY		

Line #	Item No	Description	OPEN	B/O	SHIPPED
1	2195-51 ✓ REV: L	LIGHT ASSY.SPEC.ANODIZE	8 ✓	0	8

Customer Line No:1
ECCN:WSR
Sched B:
BLACK ANODIZE

Lot:
27637 8.00

Destination Country: Canada

B/E Aerospace must be notified within 30 days of any discrepancies regarding this shipment. Please call 631-563-6400.
For lamp breakage, please contact your freight carrier directly.

Thank you for your order. If you have any questions or need any assistance, please call us at 631-563-6400.

Please remit payment to BE Aerospace Inc. at
88269 Expedite Way Chicago, IL 60695-0001

WIRE TRANSFER INFORMATION
JP MORGAN CHASE BANK NEW YORK, NY
ABA# 021000021, SWIFT CHASUS33
ACCOUNT# 304192856
NEW YORK, NY
United States

F 1194 4403 9516
RECEIVED

AUG 26 2019

DART AEROSPACE LTD.

PLEASE BE ADVISED THAT THIS IS AN ORIGINAL LASER PRINTED DOCUMENT.
We Now Accept American Express, Visa & MasterCard for Payment
To Pay this Invoice by Credit Card, please call 631-563-6400

SHIPPER



B/E Aerospace, Inc. Business Jet Group
Aerospace Lighting Corp.
355 Knickerbocker Avenue
Bohemia, NY 11716
(631) 563-6400

Shipper	Page
51768	2 of 2
Customer No	10226

Waybill #:

Bill To: Dart Aerospace Ltd 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CA	Ship To: Dart Aerospace Ltd 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Hawkesbury CA
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Order No	Customer PO Number	Shipped Date	Terms
39645	POHB043844	08/22/2019	NET 30
Ship Via	FOB	Shipping Account No	PPD/COL
BE Pays Ground	BOHEMIA, NY		

Line #	Item No	Description	OPEN	B/O	SHIPPED
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CERTIFICATE OF CONFORMANCE
This is to certify that the parts furnished on this order are new and have been inspected in accordance with B/E AEROSPACE standard procedures. Material and/or parts furnished on this order have been manufactured in accordance with all applicable requirements and specifications as referred to on your order. Data which pertains to this order are available for inspection.

By: CW 8-22-19
Authorized Signature.....Date

DAS
81
9-89

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. government or as otherwise authorized by U.S. law and regulations